

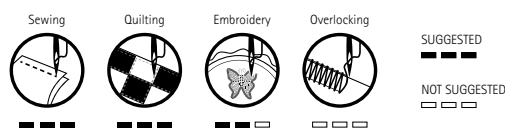


# Softness in perfection

## AREAS OF APPLICATION

SILK-FINISH COTTON 50 is the perfect sewing and quilting thread for your finest cotton creations. The high-quality thread boasts a luxuriously soft effect and has a supple feel. SILK-FINISH COTTON 50 is available in a wide choice of colours and different spool sizes. The larger spools are perfectly suited for longarm-quilting. Through the mercerization process, SILK-FINISH COTTON 50 reaches a high breaking point, high heat resistance, and has reduced shrinkage. Additionally, Amann Group Mettler offers with SILK-FINISH COTTON MULTI 50 a feast for all senses. The multi-colour thread impresses with its natural shine and gives all your creations the special effects.

## RECOMMENDATION OF APPLICATION



## PRODUCT FEATURES

- **Natural cotton:** Pure cotton thread made of 100% long staple, Egyptian cotton with the soft sheen of natural cotton. The natural fiber is gentle on the skin, feels soft, smooth and silk-like.
- **Mercerization:** SILK-FINISH COTTON 50 passes through a mercerization process which makes the thread very strong, heat resistant and has reduced shrinkage.
- **Highest colour fastness:** Due to the special dyeing technology, an exceptional colour fastness is guaranteed.
- **Optimal sewability:** SILK-FINISH COTTON 50 has an extraordinary seam elasticity, smooth seams and great care properties.



Article No.	Raw Material	Strength/Weight	Length	Colours	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care instructions
<b>Unicoloured</b>									
9105	100% mercerized cotton	50	150 m / 164 yds	250	ca. Nm 53/2 (dtex 190*2)	80-90	ca. 1080	ca. 5	
9104		50	500 m / 547 yds	72	ca. Nm 53/2 (dtex 190*2)	80-90	ca. 1080	ca. 5	
9150		50	1829 m / 2000 yds	67	ca. Nm 53/2 (dtex 190*2)	80-90	ca. 1080	ca. 5	
<b>Variigated</b>									
9075	100% mercerized cotton	50	100 m / 109 yds	54	ca. Nm 52/2 (dtex 194*2)	80-90	ca. 1061	ca. 4	
9085		50	457 m / 500 yds	36	ca. Nm 52/2 (dtex 194*2)	80-90	ca. 1061	ca. 4	
9090		50	1372 m / 1500 yds	42	ca. Nm 52/2 (dtex 194*2)	80-90	ca. 1061	ca. 4	



All spools are EAN coded

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New (Old)		New (Old)		New (Old)		New (Old)		New (Old)		New (Old)	
9104	4000 (=0003)	9104	1073 (=0592)	9104	0319 (=0573)	9104	1373 (=0575)	9104	1472	9104	0611 (=0815)
9105	2000 (=0002)	9105	1334 (=0902)	9105	0572 (=0915)	9105	1466	9105	0761 (=0825)	9105	1343 (=0893)
9150	3612 (=0703)	9150	6255	9150	1079 (=0574)	9150	1085	9150	0483 (=0878)	9150	1147
	1412 (=0502)		0450 (=0594)		0029 (=0577)		0016 (=0557)		0722 (=0563)		0882 (=0547)
	3507 (=0501)		0790 (=0913)		0030 (=0673)		0827 (=0792)		0020 (=0669)		0886 (=0542)
	2263		0510 (=0739)		0046 (=0581)		0825 (=0916)		1394 (=0814)		0660
	0117 (=0827)		0501 (=0821)		0575		1305 (=0833)		0999 (=0883)		0667 (=0717)
	0608		0504 (=0600)		0055		1078		0339 (=0892)		0420 (=0785)
	0892 (=0767)		0105 (=0601)		0035		1304 (=0675)		0807 (=0920)		0840 (=0546)
	0115		0629 (=0770)		0052 (=0649)		1303 (=0556)		0485		1210 (=0678)
	0114 (=0922)		0102 (=0837)		1523		0815 (=0790)		0024 (=0565)		0554 (=0894)
	0857 (=0520)		1391 (=0921)		1061 (=0611)		1464		2049		0719
	0140 (=0961)		1402 (=0806)		1062		0818		0338 (=0901)		0846 (=0891)
	0120 (=0500)		0076		0157 (=0958)		0042 (=0736)		0272		1097 (=0714)
	2522 (=0828)		0075 (=0646)		1417 (=0959)		0039 (=0749)		1525		0844 (=0540)
	0161 (=0505)		0511		1421 (=0960)		0363		1081 (=0962)		0646 (=0539)
	0122 (=0829)		0637 (=0648)		1423		0350 (=0672)		1340 (=0787)		0731 (=0715)
	1401 (=0953)		0628 (=0769)		0067 (=0805)		0351 (=0789)		1342 (=0788)		1043 (=0706)
	1172 (=0507)		0918 (=0602)		1056		1316 (=0569)		1306 (=0881)		0381 (=0824)
	1171 (=0914)		0111 (=0771)		0085 (=0647)		1365 (=0570)		1275		0404 (=0871)
	0891		0109 (=0738)		0600 (=0645)		1243 (=0688)		0311 (=0684)		1212
	0130		1461		1063 (=0608)		0823 (=0957)		1276 (=0907)		1105 (=0797)
	1118		0638		0284		0816 (=0734)		0853 (=0877)		1148 (=0903)
	1522		1057 (=0803)		0300		0697 (=0885)		0852 (=0681)		1102 (=0719)
	1288 (=0822)		0867 (=0923)		0793 (=0607)		0805 (=0793)		1214		1130 (=0517)
	1074 (=0534)		1392 (=0835)		0481 (=0582)		0821 (=0558)		0359 (=0690)		0261 (=0830)
	1348		0869 (=0603)		0580		0954 (=0559)		0655 (=0864)		3514 (=0518)
											1311

Slight colour deviations cannot be ruled out.

New (Old)		New (Old)		New (Old)	
9104	0280 (=0525)	9104	3000 (=0887)	9104	0038
9105	1380 (=0524)	9105	1531	9105	0331 (=0813)
9150	0281 (=0511)	9150	0538 (=0844)	9150	0342 (=0724)
	0262 (=0839)		0267 (=0783)		0348 (=0758)
	0900 (=0667)		0269 (=0698)		0878 (=0751)
	0287 (=0614)		1228 (=0621)		1283 (=0759)
	1160 (=0516)		1222 (=0692)		2791
	0285 (=0514)		0260 (=0515)		
	3566 (=0731)		0265 (=0513)		
	0832 (=0615)		0537 (=0781)		
	0264		0779		
	1382 (=0618)		1000 (=0001)		
	1002 (=0745)		0778 (=0810)		
	0431		1384		
	0396 (=0823)		0372 (=0820)		
	1182		0379 (=0705)		
	0380 (=0521)		1227 (=0620)		
	1425 (=0732)		3559 (=0713)		
	1223 (=0832)		0326		
	0263 (=0711)		0412 (=0725)		
	0173 (=0528)		0413 (=0693)		
	1347		0322 (=0624)		
	2103		1358 (=0750)		
	0828		0415 (=0623)		
	0899 (=0658)		0416 (=0642)		
	1533		1360 (=0857)		
	0163 (=0809)		1282 (=0700)		

SILK-FINISH COTTON MULTI 50

New (Old)		New (Old)	
9075	9854	9075	9816
9085	9862	9085	9836
9090	9855	9090	9838
	9856		9839
	9853		9837
	9863		9820
	9858		9818
	9828		9822
	9859		9840
	9827		9851
	9831		9824
	9834		9825
	9841		9823
	9849		9830
	9835		9817
	9833		9821
	9857		9815
	9847		9819
	9846		9814
	9832		9810
	9848		9829
	9845		9843
	9850		9811
	9852		9812
	9844		9813
	9826		9861
	9842		9860

Slight colour deviations cannot be ruled out.

= identical ≈ similar

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